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2. (Amended) The holder as claimed in claim 1, wherein said vibration damper includes a damper made of rubber or a rubbery material arranged between said holder and said at least one of said workpiece and carrier structure.

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- 25. (Amended) A holder for positioning a workpiece within the working area of a machine tool, said holder including fastening elements for fastening the holder to at least one of a stationary support structure and a workpiece, wherein at least one of said holder and said at least one of said support structure and workpiece includes at least one vibration damper, said vibration damper positioned between said holder and said one of said support structure and workpiece, further comprising at least one area where the holder and said one of said support structure and workpiece make direct contact.
- 26. (Amended) The holder as claimed in claim 26, wherein said direct contact occurs in an area that completely envelops said vibration damper.

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28. (Amended) The holder as claimed in claim 25, wherein said holder is screwed or bolted in said at least one area of direct contact.